

## BEFORE YOU START

## General Site Working

BS 8000 Workmanship on building sites, Parts 13 through to 16 with respect to above ground drainage and sanitaryware appliances are relevant in general terms.

## Handling and Storage

Gutters, downpipes and fittings, particularly with polyester powder coat finish should be handled with care and preferably stored under cover on racks to prevent scratching. Whilst not known to pose any health hazard, it is recommended that protective gloves be worn when handling mill finish aluminium.

All lengths are supplied in a protective polythene wrapping with components similarly wrapped and stored in cardboard boxes. If painted product is to be stored outside, cover with a tarpaulin to protect against rainfall and direct sunlight. Failure to do this may allow water to get trapped inside the protective wrapper and could lead to permanent watermarks on the paint finish. Mill finish items should be stored under cover to avoid uneven oxidization prior to being fitted.

## Cutting and Drilling

Gutter sections may be cut and drilled on site using standard metalworking tools, however the use of angle grinders is not recommended. Where gutters or fittings are powder coated, then cut edges should be de-burred and repainted with touch-up paint (available from Gutters Online).

## Setting Out

Gutters may be installed level or to a fall of 1:600. If level, make sure that the gutter is set at the correct height at the centre point and use a string line or level make a series of marks to indicate the correct height along the run length. When trying to achieve a fall the lowest point needs to be the outlet, so mark this position first, followed by the end of the run and then use a string line to mark regular points of reference.

## Gutter Position

The current recommendations from the Metal Gutter Manufacturers Association (MGMA) is to position gutters as Fig 1.

**Fig 1.** As the line of the roof passes the gutter, a good proportion of debris sliding down the roof, such as leaves or snow will pass by without being collected. This position will also reduce potential snow build up back up the roof, which can put additional strain on brackets and fascia board adhesion.

There are certain conditions where a Fig 1 installation might allow water to over shoot the gutter in high wind conditions however this is deemed to be better than the above stated issues.

**Fig 2.** As the line of the roof sits inside the gutter profile, this encourages

## Materials Checklist

- Spirit level/straight edge
- Suitable screwdriver/attachment
- Sealant caulking gun
- Pencil or chalk
- String or laser line
- Hacksaw/electric jigsaw/chopsaw
- Tape measure
- Small wrench

## Jointing

Any use of sealant must not be carried out in wet weather or in temperatures below 5°C or above 50°C. All Joint surfaces must be perfectly clean and dry. Only a low modulus sealant must be used to prevent early failure. Ensure that the gutter joint sockets/spigots are correctly aligned with each other to ensure free thermal movement (3-4mm) within the gutter joint.

## Fixing

It is important that all fixings are suitable for both the substrate and the load. They must therefore be of the appropriate size and of a compatible material to ensure no electrolytic corrosion occurs. Gutters Online recommends that stainless steel (preferably austenitic) screws must be used to fix gutters, whether direct, fascia or rafter bracket fixed.

The below table shows the system and bracket options available.

	Fascia Brackets	Direct Fix	Rafter Brackets	Rise & Fall Brackets
Beaded Half Round	Y	N	Y	Y
Deepflow Half Round	Y	N	Y	Y
Vintage Ogee Snap-fit	Y	Y	Y	Y
Modern Ogee	N	Y	N	N

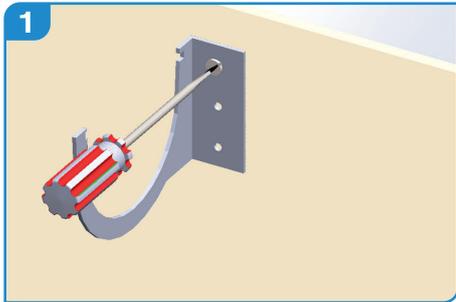
debris, such as leaves or snow, to be collected and could cause an increase in debris clearing regularity and issues with bracket and fascia board adhesion strength in heavy snow conditions.



### GUTTER FIXING

We advise that you ensure the fixing background (e.g fascia board) is securely fixed, level and able to support the weight of the gutter at full capacity and that the roof overhang is correct – see gutter position.

Sentinel Deepflow guttering is fitted using fascia brackets. Buildings without fascias may need a different type of bracketry. Gutters Online offer a range of brackets to suit most applications. Gutters Online offer side and top fix rafter arms as well as rise and fall brackets. The latter do not meet current BS/EN load requirements so advice should be sought on the parameter of their use.



Start by deciding whether to fit the gutter level or with a fall to 1:600. Fit a bracket at each end of a run. Position brackets correctly for an angle or stopend.

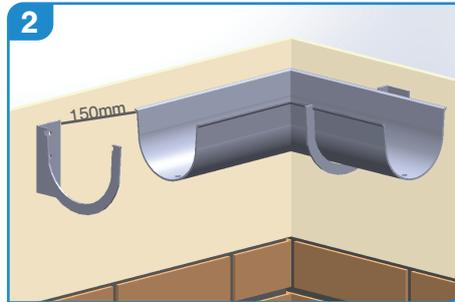
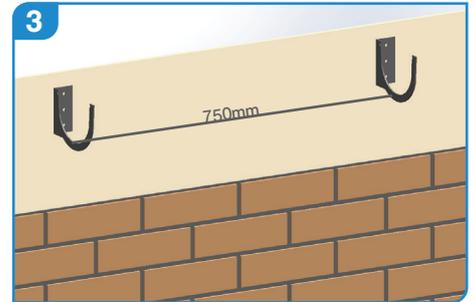


Image 2 shows the bracket positioning for the angle and bracket to take the gutter length.

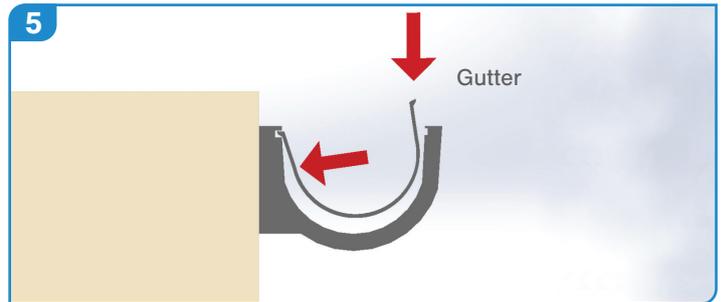


We recommend fixing brackets every 750mm and using an additional bracket for each outlet or angle.

Ideally using a string line or laser level between the two brackets, set out intermediate brackets at maximum centres of 750mm.

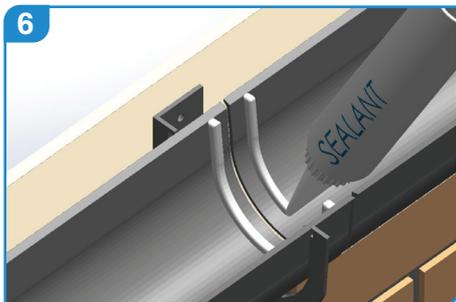


With the use of a plumb or laser line, position outlets over gullies and support with at least one bracket. Also include a bracket per angle (internal or external).

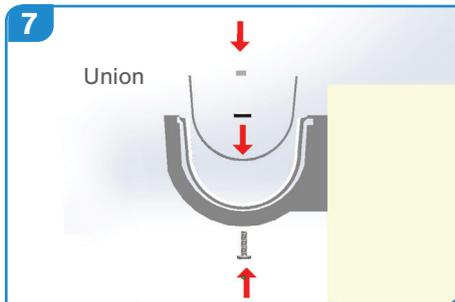


When fitting outlets and angles position the rear face of the gutter underneath the roof finish. Locate the gutter into the fascia bracket and then clip the front edge down into position.

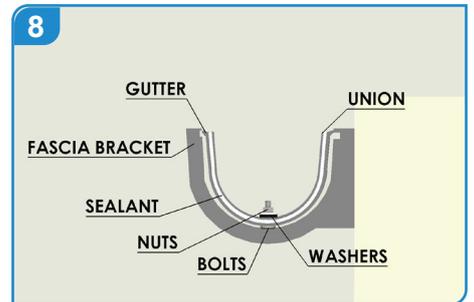
After fitting outlets and angles, proceed with fitting the gutter lengths using the same method.



Ensure that all fixing surfaces are clean and dry. Apply 6mm bead of low modulus sealant to each side of the joint.



Push bolts through the sole of the gutter from the underside and position union into the gutter ensuring that the slotted holes in the union are filled with sealant as the union is pressed into place. Apply nuts and washers and gently tighten (Do not overtighten as this may force the sealant out of the joint).



Clean off any excess sealant to either side of the joint or apply additional as required to create a smooth bead.



Any cut lengths should be de-burred and touched up with touch-up paint supplied prior to installation. For more information or further assistance, please contact us.